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ENVIRONMENT POLICY

Blue Castle is fully aware of its environmental responsibilities.

The Business is committed to ensuring that its activities cause the least practical impairment to the environment and that all operations conform to current local and national regulations and standards.

This Policy covers all operations which specifically include manufacturing, storage, distribution and disposal of any waste generated. Environment issues covered by this Policy are all liquid, solid and gaseous emissions, including noise.

The Company will operate a policy of investment and control measures to take into account of all the local and national interpretations of 'Best Practicable Environmental Options'.

Managers and Supervisors are held accountable for the implementation of the Company's Environmental Policy. Managers are also responsible for establishing effective plans to control operations and exposures to the above standard for both routine and emergency situations.

The environmental impacts of all the businesses suppliers will also be assessed and a policy of best practices will be used when assessing new vendors.

Our services and collections will be made to offer the least environmental impact as possible when and where practicable a 'milk round' service will be implemented.

Management will draw up plans to clearly identify any potential environmental pollutants, with engineering control measures, procedural controls and any monitoring systems required. A programme of self-audit procedures will be established to monitor this Policy.

The Directors are responsible to the business for the implementation of this Policy. The Directors will regularly review the Company's environmental performance, and the effectiveness of this Policy, in the light of changing circumstances.

The Environment is vitally important to us all at Blue Castle

DATE 10.03.2009

SIGNATURE